

Run opposite bubble off

Work Order ID 75994

Wednesday, November 02, 2011 3:18:04 PM

75994

Page 1

Item ID: D412-761-043

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Modified Latch Mechanism, LH

Stop

NS2

Start Date: 11/2/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/10/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MF

Date: 11-11-02

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN D412-761

Rev D

100

100

DOCUMENT CONTROL

DC

Document Control

Memo

0.00

0.00

Photocopy bluefile & type labels per PPP D412-761-043 CHG001

8/24/17

H for MJS 12-1-10

(1)

110

110

Packaging

Packaging

Pick Kit

0.00

Memo

0.00

SD 12-01-17.

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

5/7/17

(X)

Work Order ID 75994

Wednesday, November 02, 2011 3:18:04 PM

75994

Page 2

Item ID: D412-761-043

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Modified Latch Mechanism, LH

Stop

NS2

Start Date: 11/2/2011 **Start Qty:** 1.00

1

Cust Item ID:

Required Date: 11/10/2011 **Req'd Qty:** 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

**Sequence ID/
Work Center ID**

130

130

Packaging

Packaging

**Operation
Description**

Packaging

Memo

Identify and pack for shipping as per PPP D412-761-043

Location: _____

PPP Rev: _____

**Set Up/
Run Hours**

0.00

Tool ID

Tool #

**Plan
Code**

**Accept
Qty**

**Reject
Qty**

**Reject
Number**

**Insp.
Stamp**

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

12/1/18 (T)

12/1/18 JJ

012018

Picklist Print

- Wednesday, November 02, 2011 3:18:03 P

Page 1

Work Order ID: 75994

Parent Item: D412-761-043

Parent Item Name: Modified Latch Mechanism, LH

Start Date: 11/2/2011

Required Date: 11/10/2011

Comments: IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

5.0 PARTS LIST, FULL VERTICAL REFERENCE DOOR MOD

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
X					D412-761-041	FULL VERTICAL REFERENCE DOOR KIT, LH
	X	1			D412-761-043	MODIFIED LATCH MECHANISM KIT, LH
1		X			D412-761-045	LARGE BUBBLE WINDOW KIT, LH
1			X		D412-761-047	DOOR MOUNTED INSTRUMENT PANEL KIT, LH
1				X	D412-761-049	ARMREST KIT, LH
					D3589-041	LATCH ASSEMBLY
					D3589-047	FORWARD GUIDE
					D3589-049	AFT GUIDE
			2		MS16997-22	SCREW
			2		AN960JD6L	WASHER
			2		MS21042L06	NUT
			1		D3676-1	LARGE BUBBLE WINDOW
			1		D3678-1	PLACARD
			1		D3678-3	PLACARD
			1		D3700-1	INBOARD WINDOW DOUBLER
			1		D3700-3	OUTBOARD WINDOW DOUBLER
			1		D3701-1	FLOOR DOUBLER
			1		D3702-1	FORWARD DOUBLER
			1		D3703-1	AFT DOUBLER
			1		D3703-3	AFT CORNER DOUBLER
			1		D3703-5	AFT CAP
			1		D3704-1	ESCUTCHEON
			1		D3704-3	ESCUTCHEON
			1		D3708-1	ANGLE
			1		D3708-3	ANGLE
			1		D3709-1	ANGLE
			1		D3709-3	ANGLE
			1		D3802-1-135	SEAL
			1		DT9458	CUTTING TEMPLATE
	26				AN3-7A	BOLT
	52				AN960JD10	WASHER
	26				MS21042L3	NUT
	1				MS24694-C5	SCREW (OR MS24694-S5)
	1				MS24694-C13	SCREW (OR MS24694-S13)
		1			D3705-041	INSTRUMENT PANEL ASSEMBLY
		1			D3705-043	* INSTRUMENT PANEL WELDMENT
		1			D3335-1	* SPRING
		1			D3705-5	* ACCESS PANEL
		1			D3706-5	* PIN
		2			D3707-3	* MOUNTING LUG
		4			AN526C1032R6	* SCREW
		1			AN960JD516	* WASHER
		1			MS171498	* SPRING SLOTTED PIN
		4			MS24693-C272	* SCREW (OR MS24693-S272)

*DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

(CONTINUED ON PAGE 9)

REFERENCE ONLY**DART AEROSPACE LTD.****IIN-D412-761**

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(CONTINUED FROM PAGE 8)

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
			2		D3707-1	MOUNTING LUG
			1		D3790-1	INDEXING BLOCK
			1		D3867-1	CONNECTOR PLATE
			4		AN3-3A	BOLT
			6		AN526C1032R6	SCREW
			2		AN743-12	BRACKET
			6		AN960JD10L	WASHER
			6		MS21075L3	NUTPLATE (OR MS21073-3)
			4		MS24693-C272	SCREW (OR MS24693-S272)
			1		MS27039-1-17	SCREW
			1		MS27039-1-27	SCREW
			4		MS21042L3	NUT
			2		MS21919WDG8	CLAMP
			1		D3694-041	MOUNTING PLATE ASSEMBLY
			1		D3694-1	* KEYWAY
			1		D3694-3	* PROTECTIVE PLATE
			1		D3694-5	* MOUNTING PLATE
			1		AN526C1032R8	* SCREW
			5		AN960JD10	* WASHER
			4		MS21042L3	* NUT
			2		MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
			1		MS24693-C271	* SCREW (OR MS24693-S271)
			4		MS24693-C273	* SCREW (OR MS24693-S273)
			1		D3695-041	SLIDER ASSEMBLY
			1		D3695-1	* SLIDER
			1		D3695-3	* STOPPER
			1		D3801-1	* HAND RETRACTABLE SPRING PLUNGER
			1		MS21209F6-25	* HELI-COIL, SCREW LOCKING (RED)
			4		MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
			4		MS24693-C276	* SCREW (OR MS24693-S276)
			1		D3780-041	ARMREST ASSEMBLY
			1		D3696-041	* ARM ASSEMBLY
			1		D3696-1	** ARM
			1		D3801-3	** HAND RETRACTABLE SPRING PLUNGER
			1		D3781-041	* LATERAL CUSHION ASSEMBLY
			1		D3781-043	* ARMREST CUSHION ASSEMBLY
			1		D3785-3	* BRACKET
			1		D3977-1	* BOLT
			1		D3978-1	* NUT (CASTELLATED)
			1		D3979-1	* WASHER (SQUARE HOLE)
			2		AN970-6	* WASHER
			1		MS24665-302	* COTTER PIN
			2		MS21042L3	* NUT
			2		MS24693-C272	* SCREW
			2		MS24693-C277	* SCREW
			1		NAS1149D0663J	* WASHER

* DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

** DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

(CONTINUED ON PAGE 10)

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 Date: 09.06.18

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QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
				11	AN3-6A	BOLT
				1	AN6-26	BOLT
				1	AN310-6	CASTELLATED NUT
				11	AN960JD10	WASHER
				1	AN960JD616L	WASHER
				2	NAS1515H6L	WASHER
				1	MS24665-302	COTTER PIN
				3	MS21071L3	ANCHORNUT
				8	MS21075L3	NUTPLATE

6.0 PARTS LIST, OPTIONAL VENT KIT

QTY -141	PART NUMBER	DESCRIPTION
X	D412-761-141	VENT KIT
4	D3932-1	SNAP VENT

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